



The instructions below are a guideline for our DTF Transfers. There are no 2 heat press' that are the same with heat and pressure. They may vary a few degrees. We always include a print or 2 extra for your testing purposes. It is also advisable to pre-press all garments for 5 seconds at **Fabric Temp** to remove moisture and to lay the fibers flat.

Fabric Type	1st Press	2nd (Post) Press
Cotton	305-315F 15 Seconds	305-315F - 5 Seconds
Poly/Cotton	270-285F - 8 Seconds	270-285F - 8 Seconds
Polyester	265-275F - 7 Seconds	265-275F - 7 Seconds

Press at **MEDIUM/HIGH** pressure and peel **HOT** in a smooth sweeping motion.

Application Instructions
<p>STEP 1 : Pre-press item to remove moisture, wrinkles and to lay the fibers flat. Do Not Press on USED CLOTHING. Fabric softeners and detergents leave a residue and will inhibit adhesion.</p>
<p>STEP 2 : Place DTF Film ink side down (so you can see the image toward you) and press for recommended fabric time.</p>
<p>STEP 3 : Peel Hot and Post Press with a cover sheet (parchment paper or teflon sheet) as per the fabric temps/time above.</p>

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